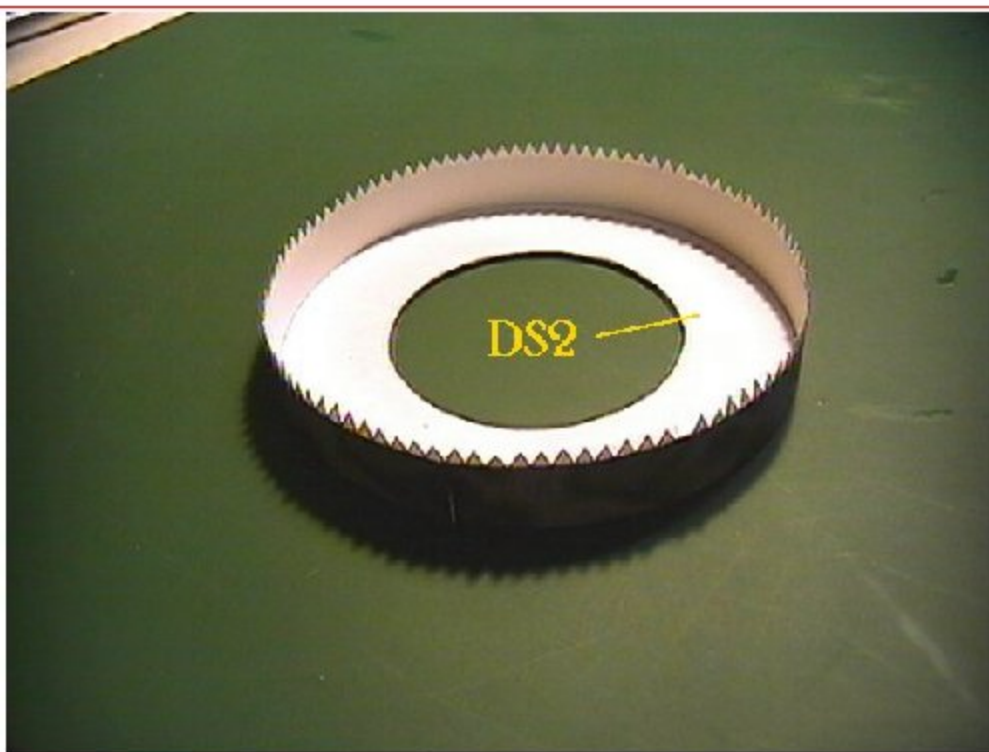
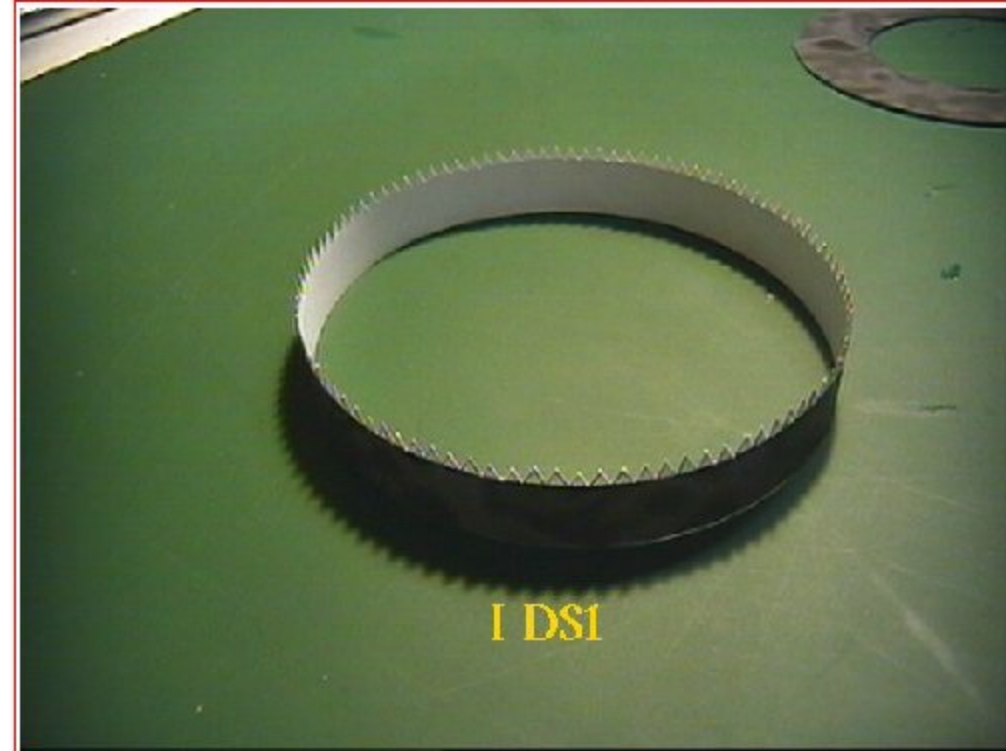


# Dish assembly part 1



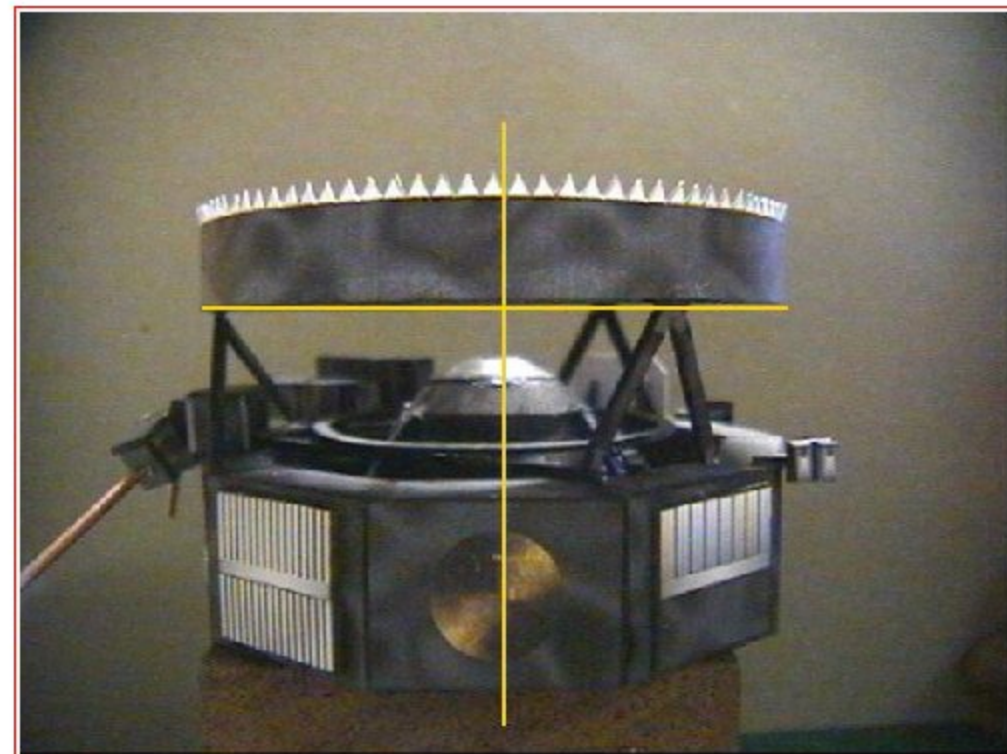




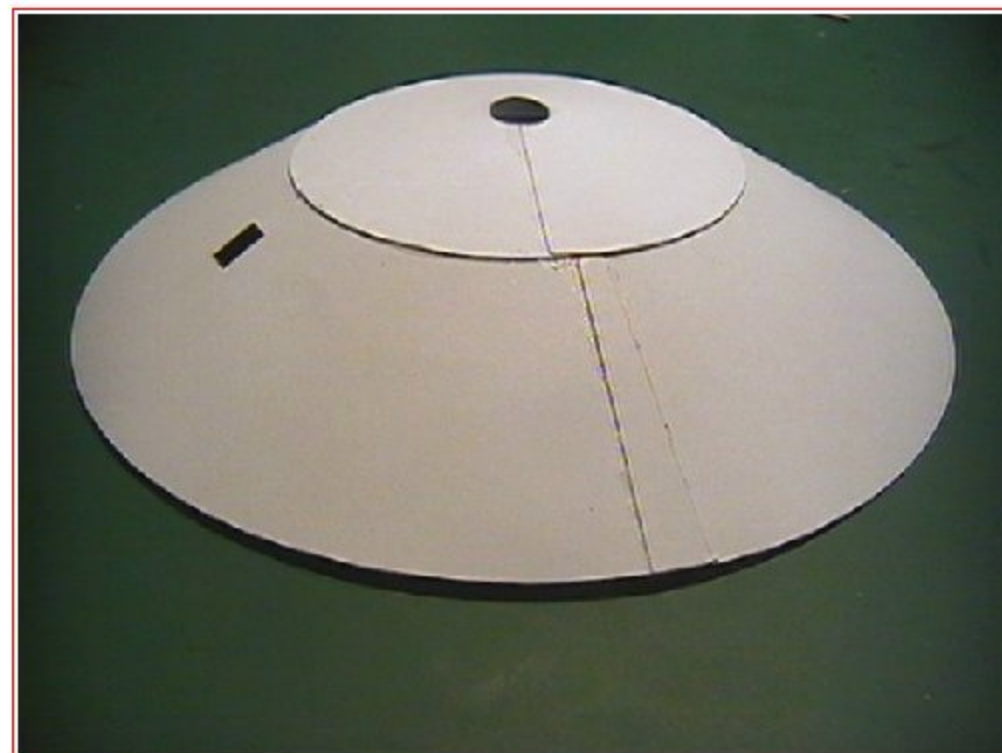
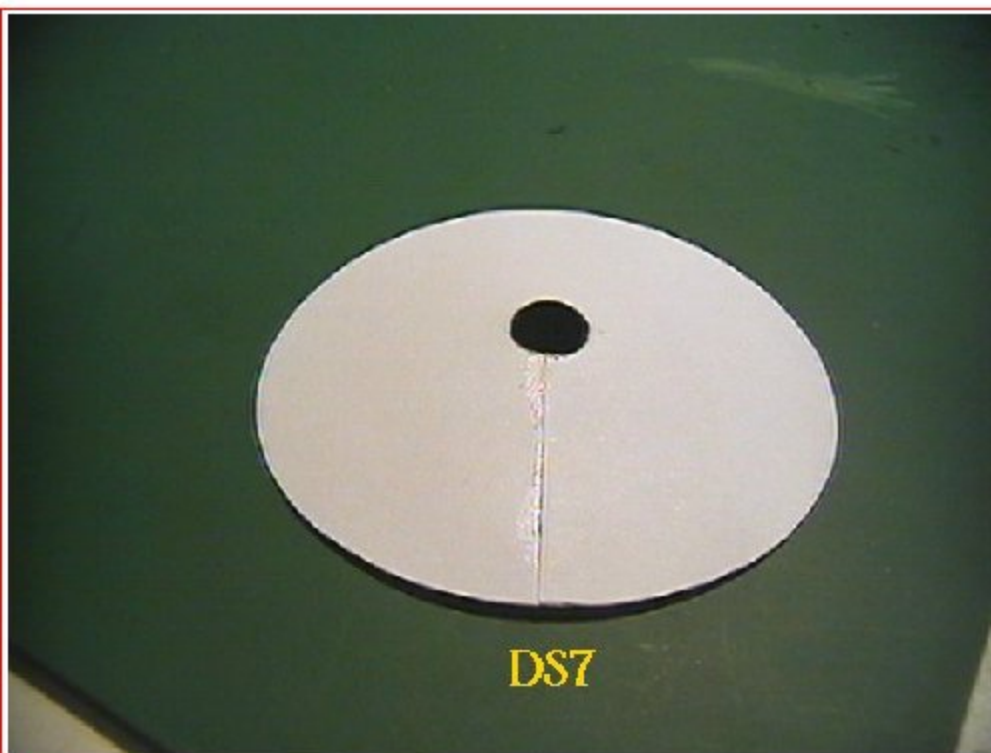
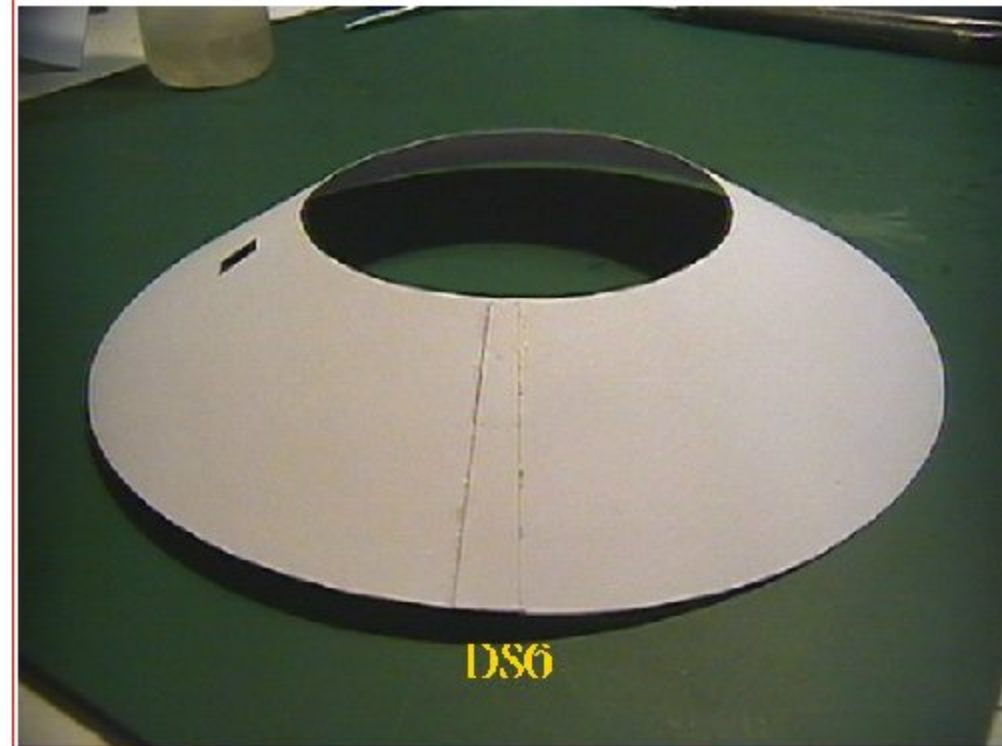
How to align DS1/2 to main body.  
 bend DS3/4/5 a little outwards. Then  
 place DS1/2 on top of DS3/4/5. make  
 sure the legs are at the rimm of DS1/2.  
 glue DS5 near the seam of DS1/2 and  
 position DS3/4.

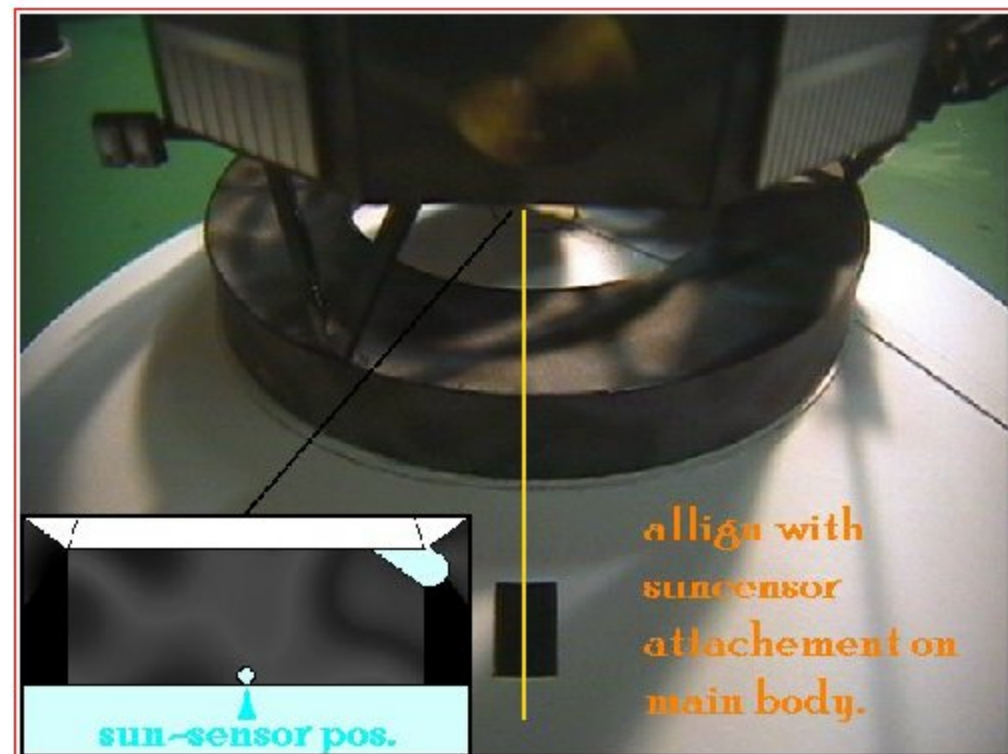
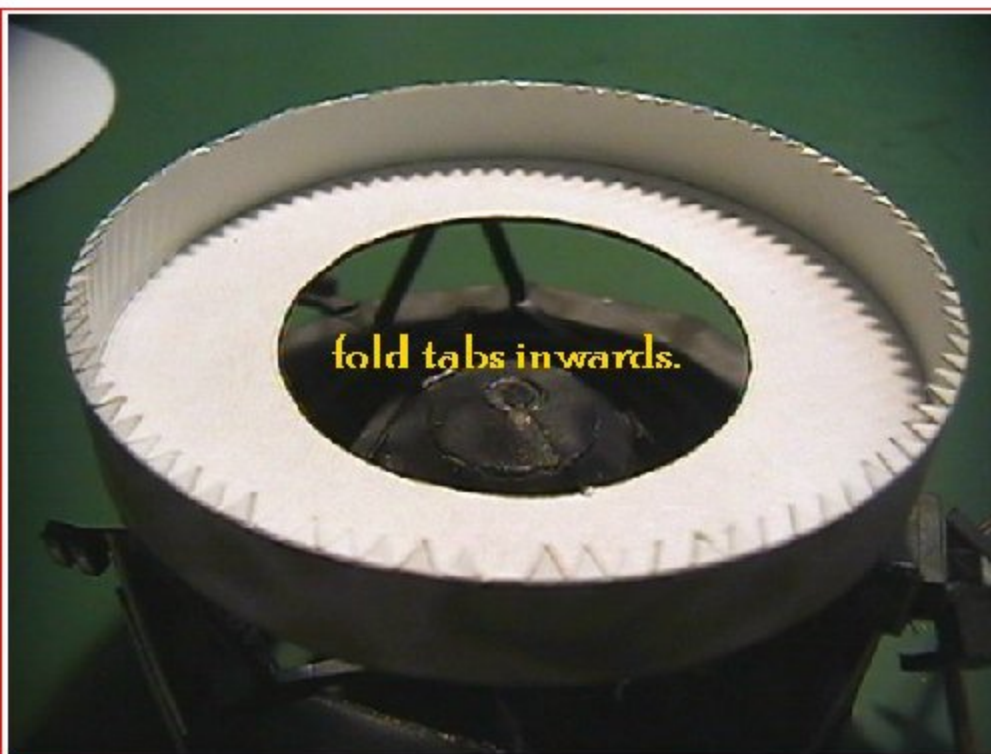
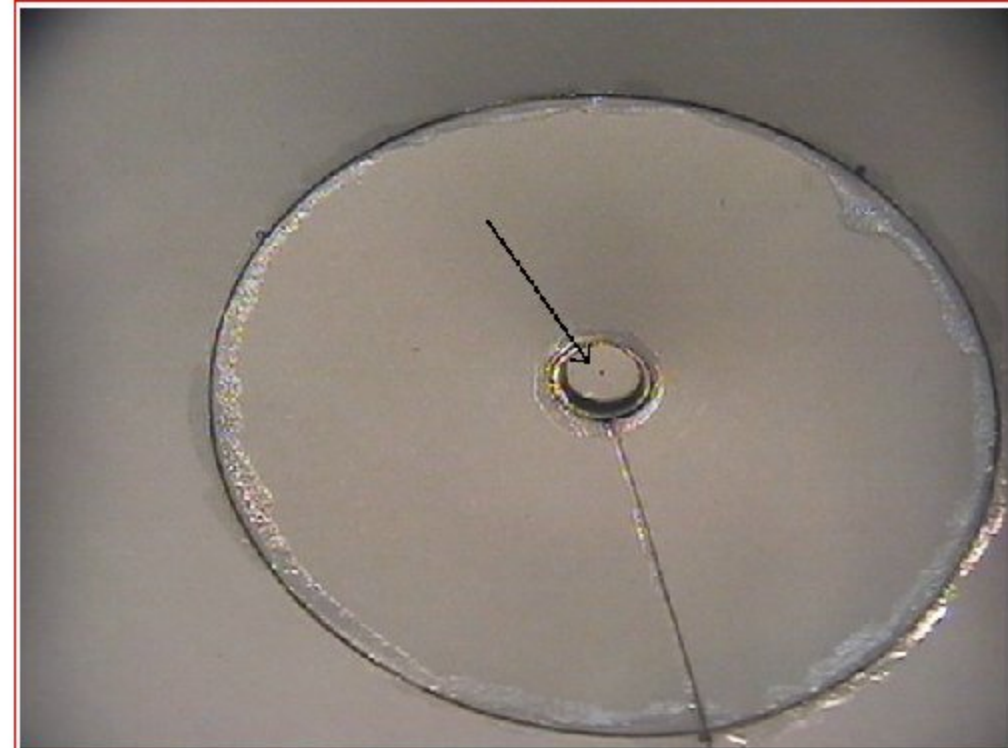
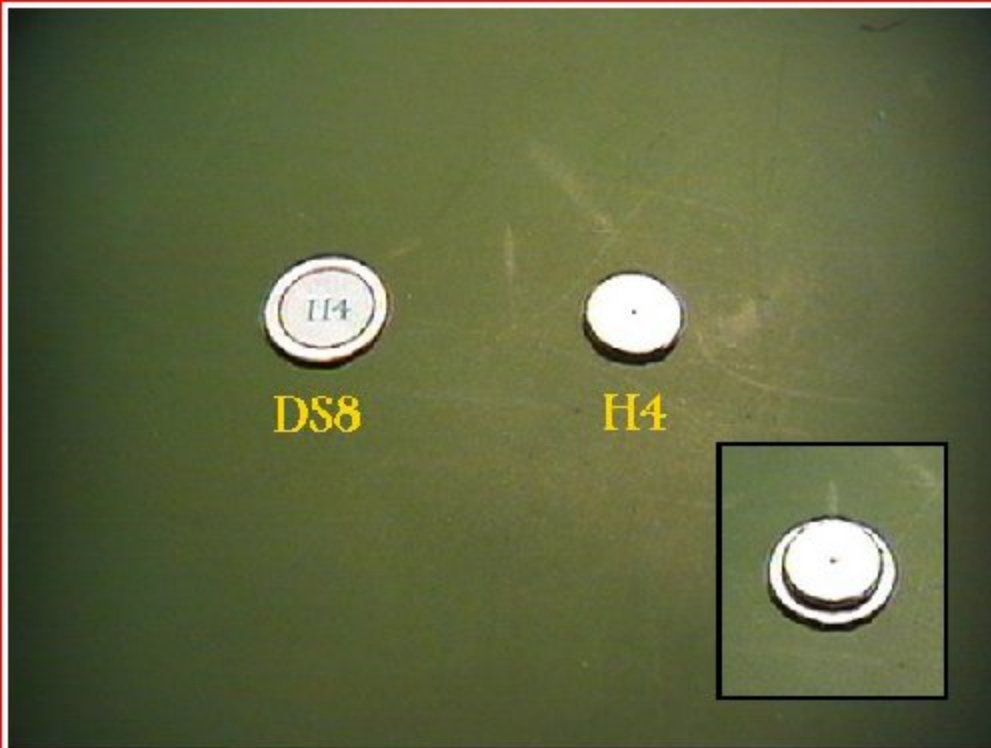
check if DS1/2 is level and centered  
 with the main body!

When sattisfied secure with superglue.

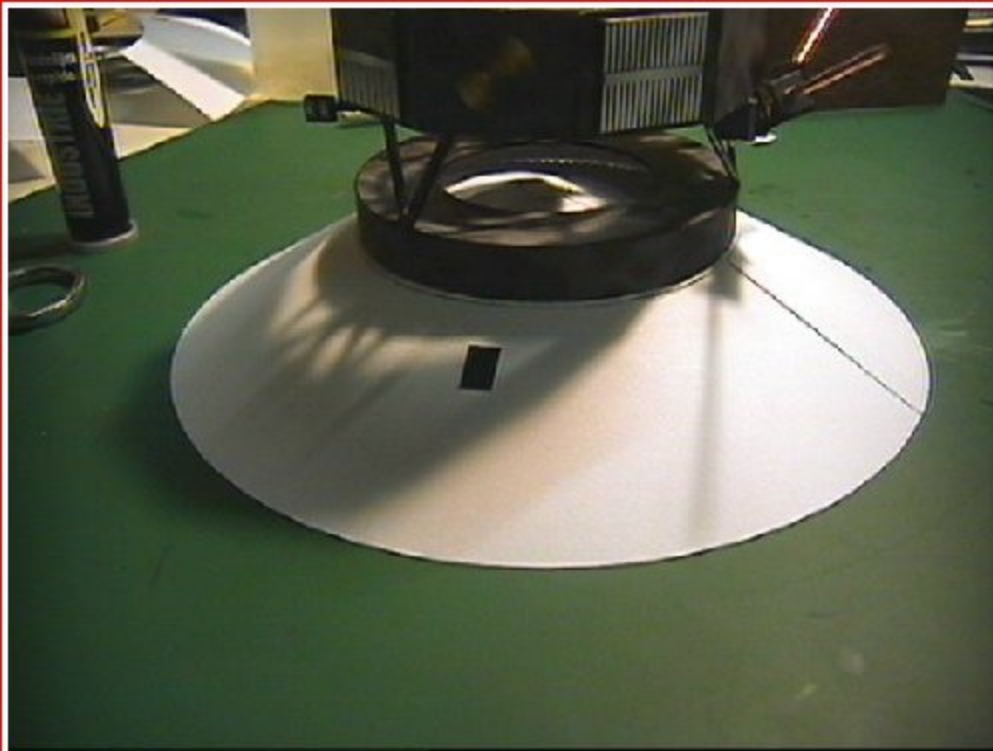




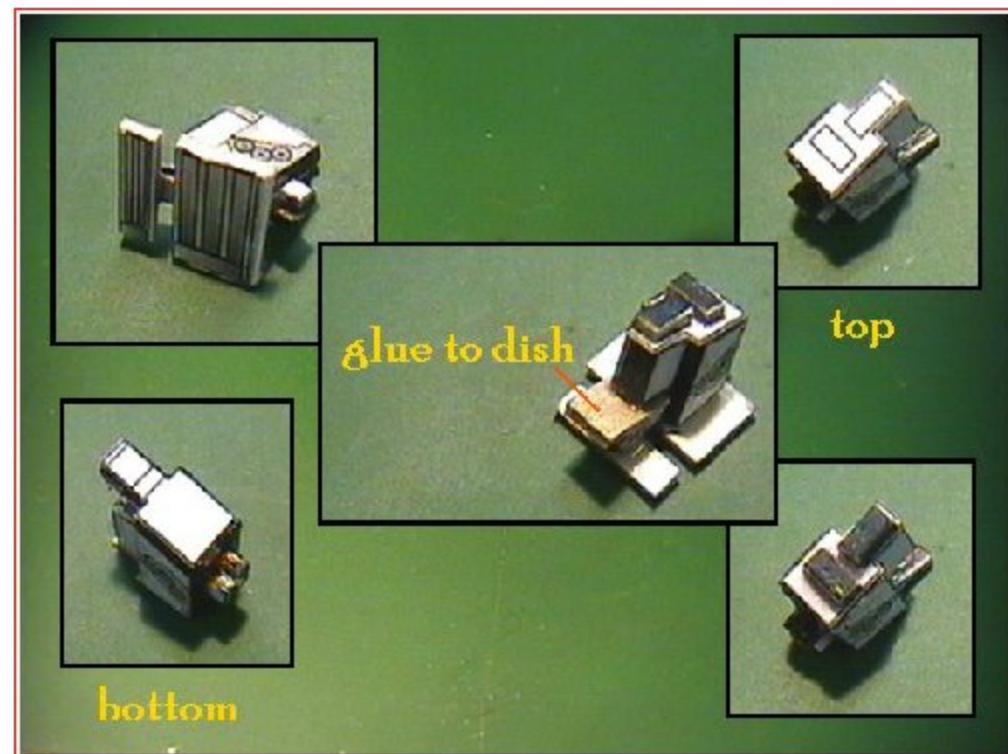
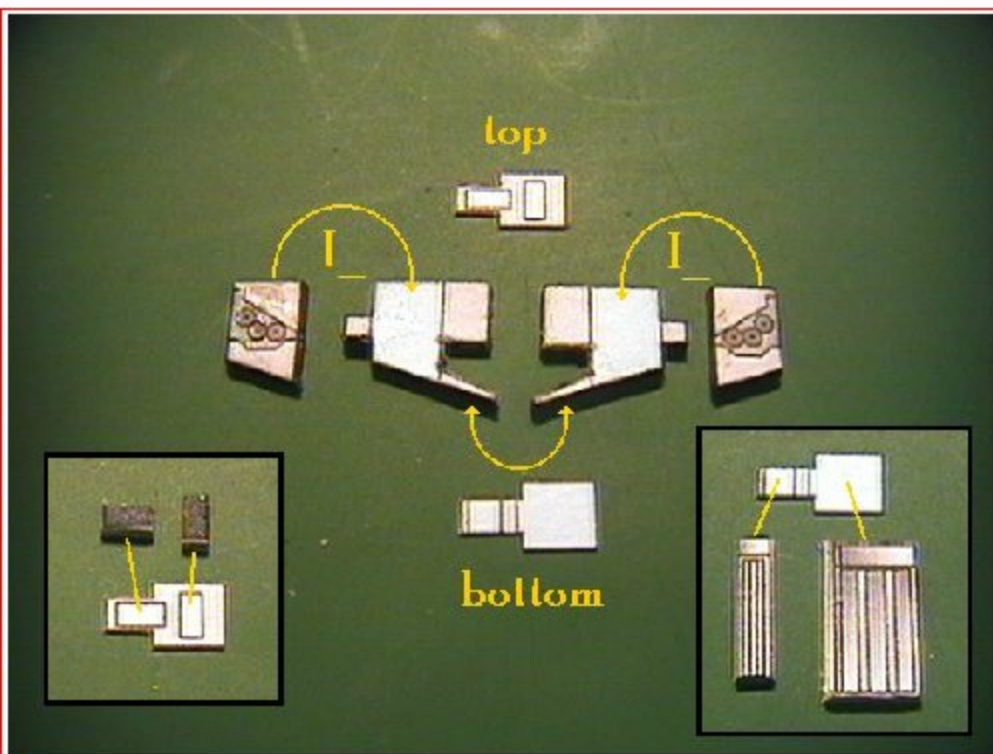




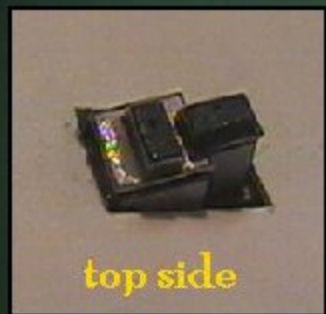




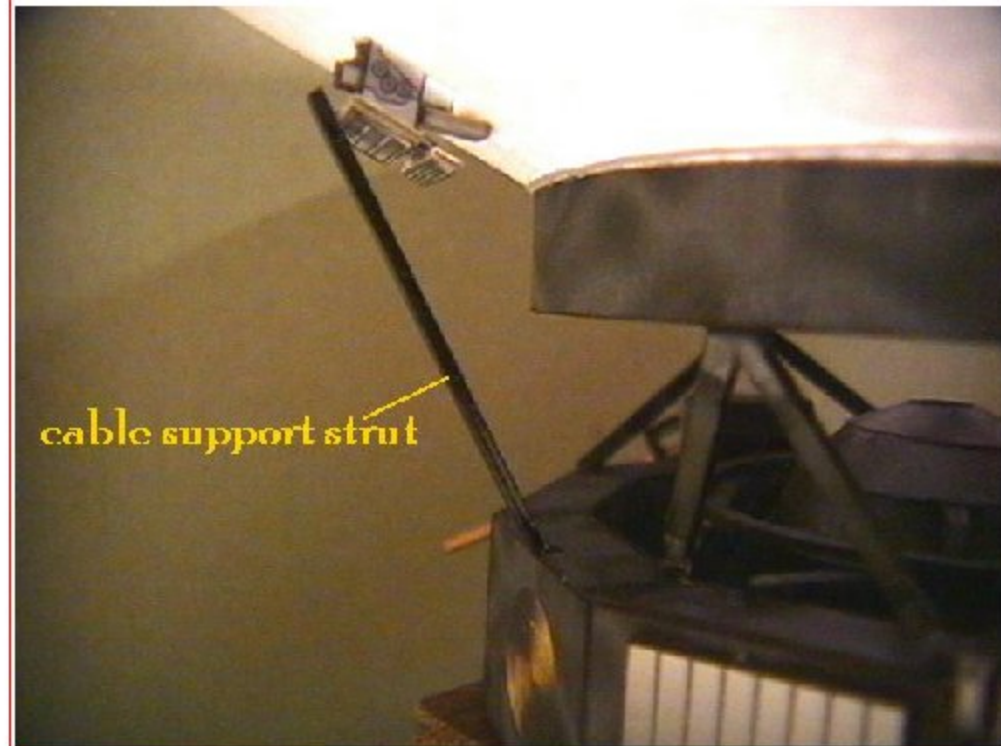
Sun sensor







top side

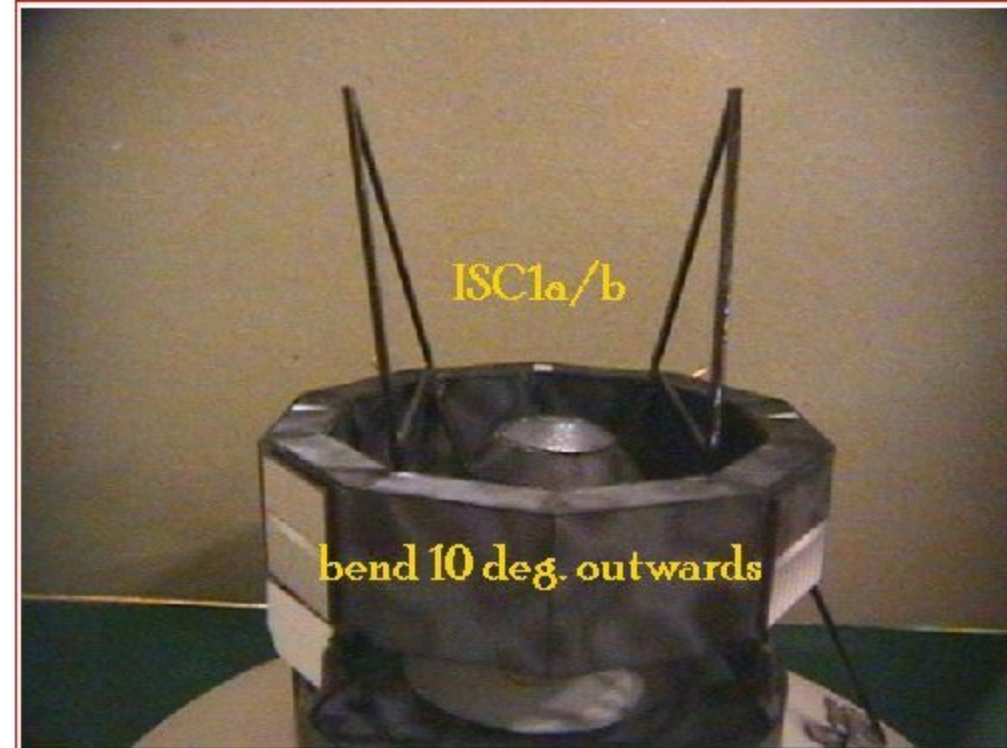
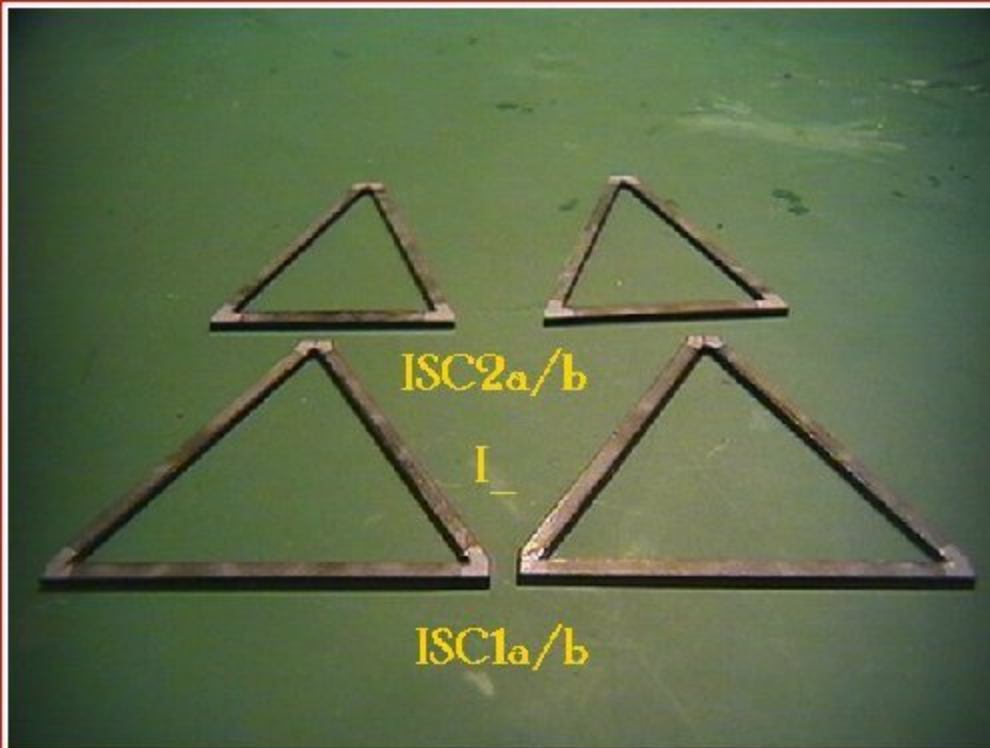


cable support strut

Underside  
main body

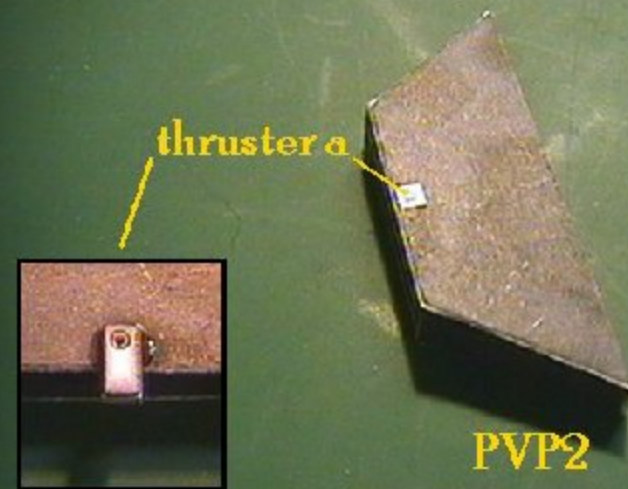
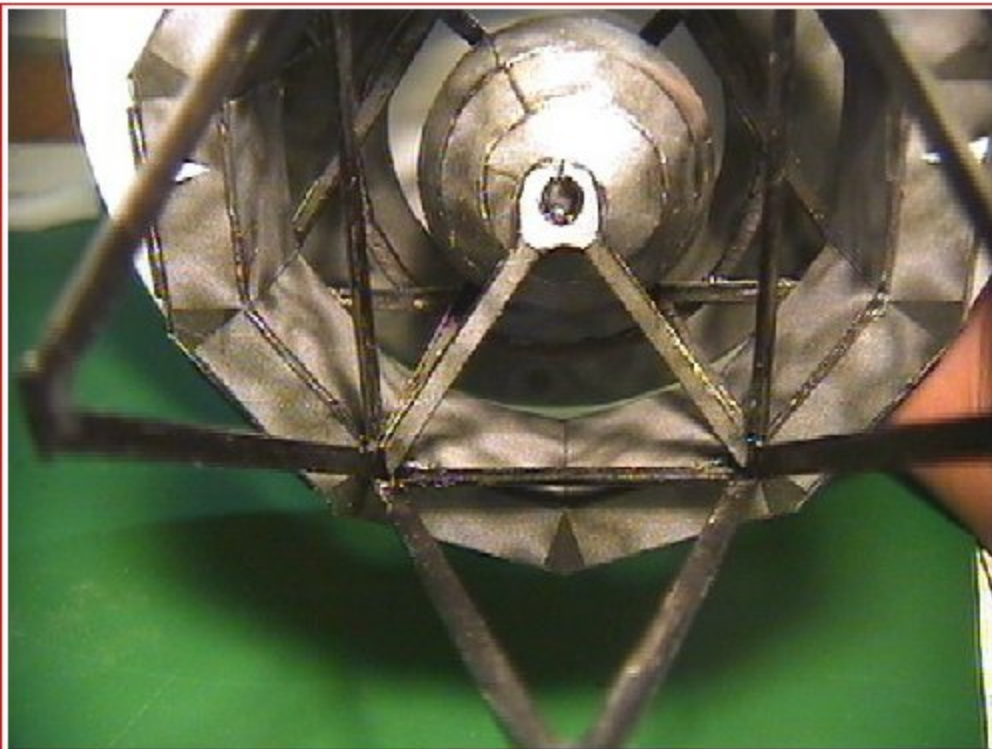
Injection stage  
connectors



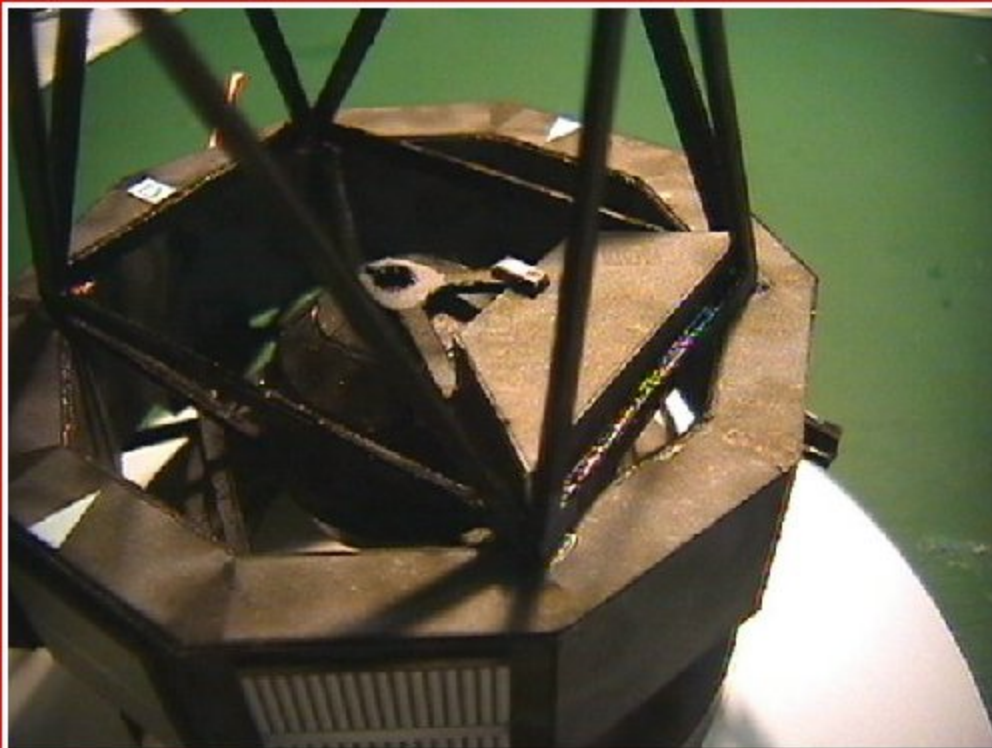




propellant  
valve  
package







shunt radiator/  
science  
calibration target

impregnate CAL1 with superglue.

I\_ CAL1



CAL2



use a flexible glue



**ERROR! ISC2a plus targetplate  
must go on the instrument arm  
side !**

ISC2a

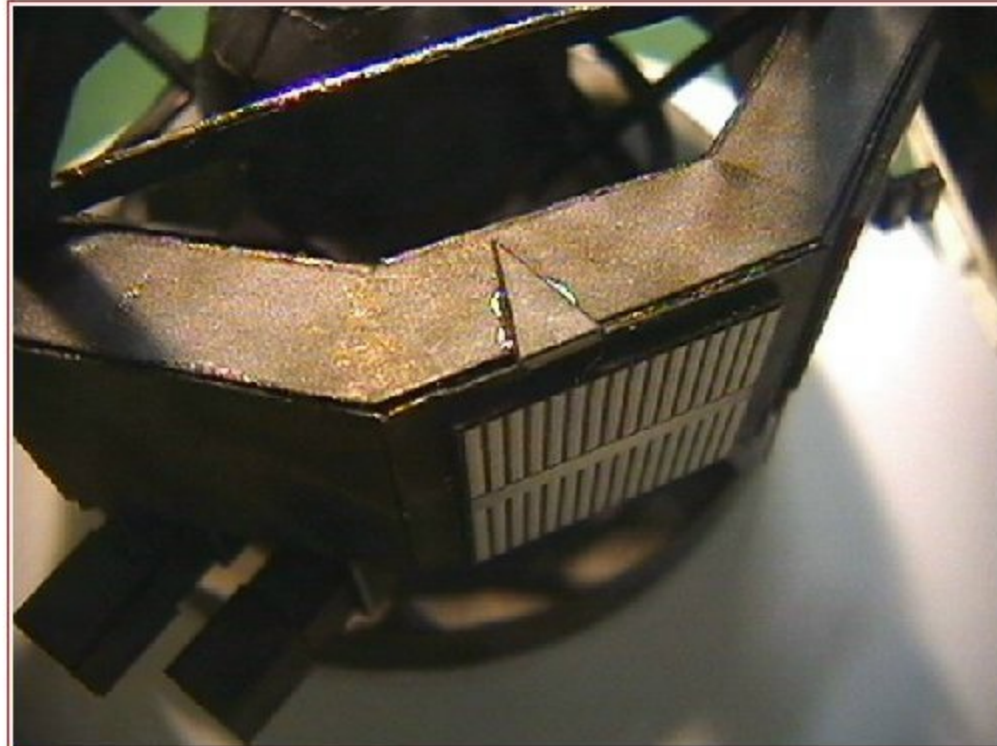
secure CAL1 with superglue.

## Thruster-packs T2 & 3

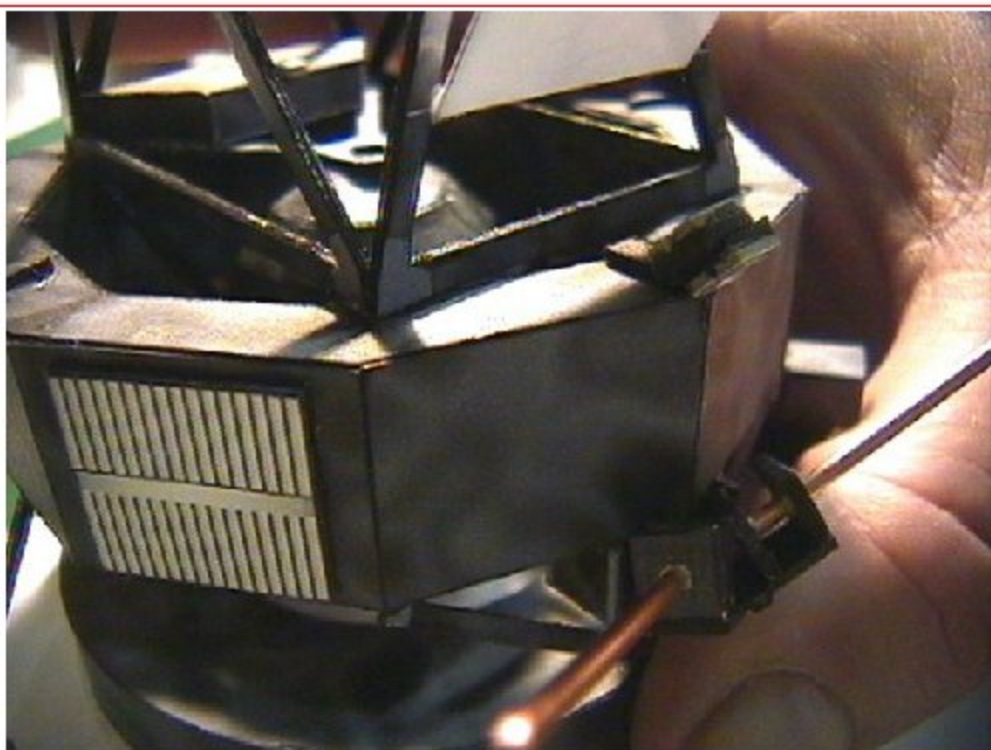
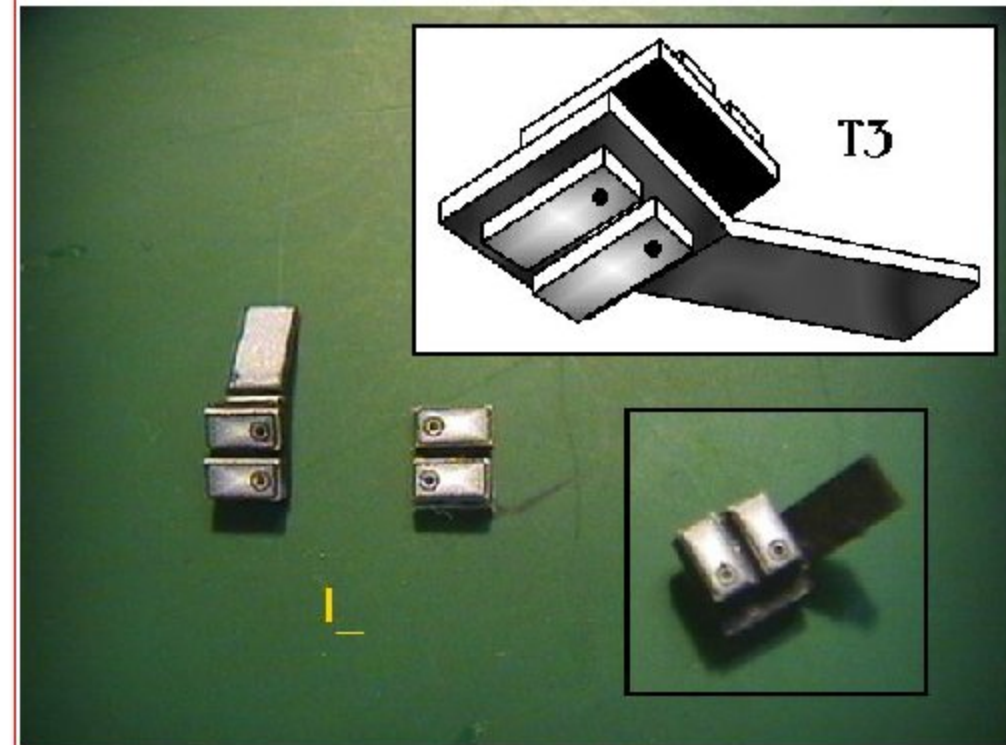
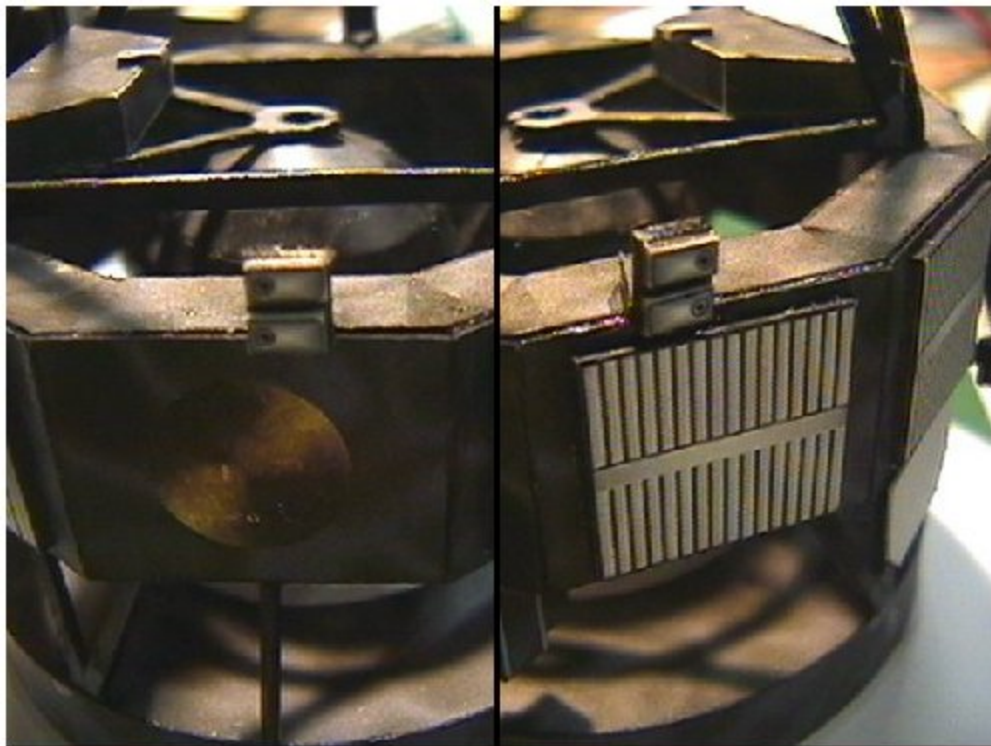
T2



I\_ thruster-pack arms



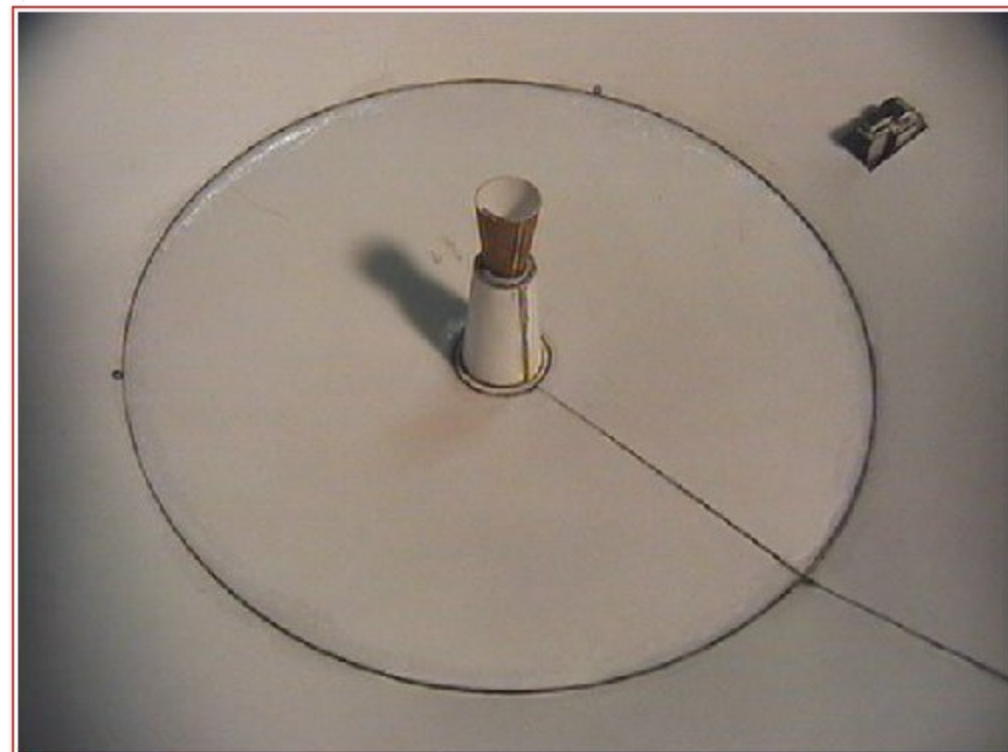
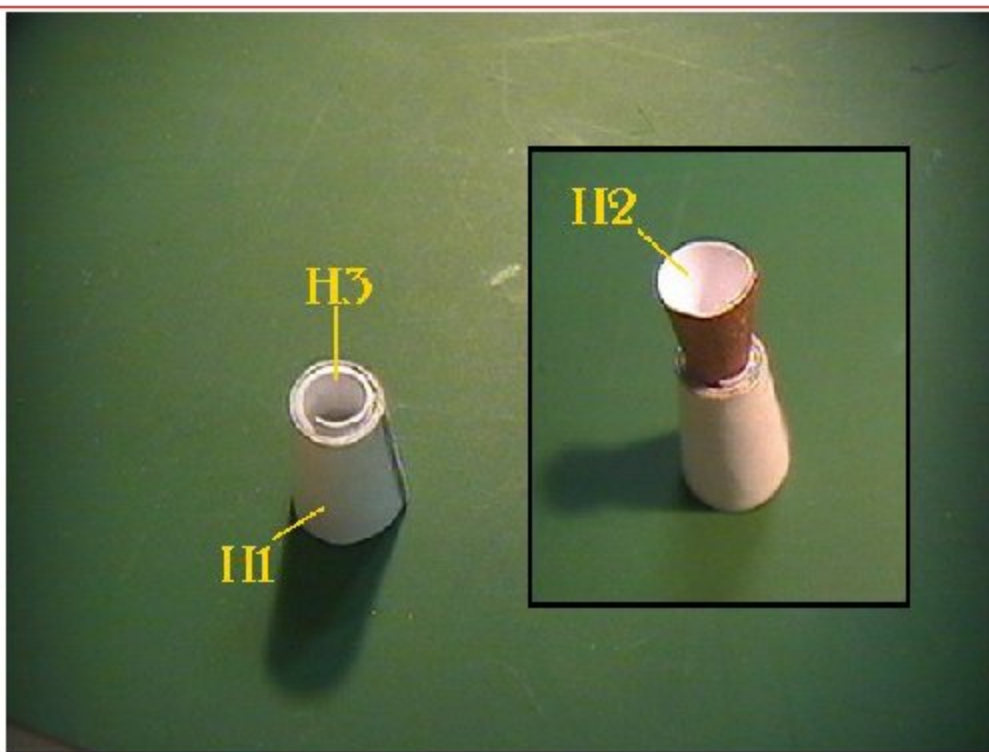
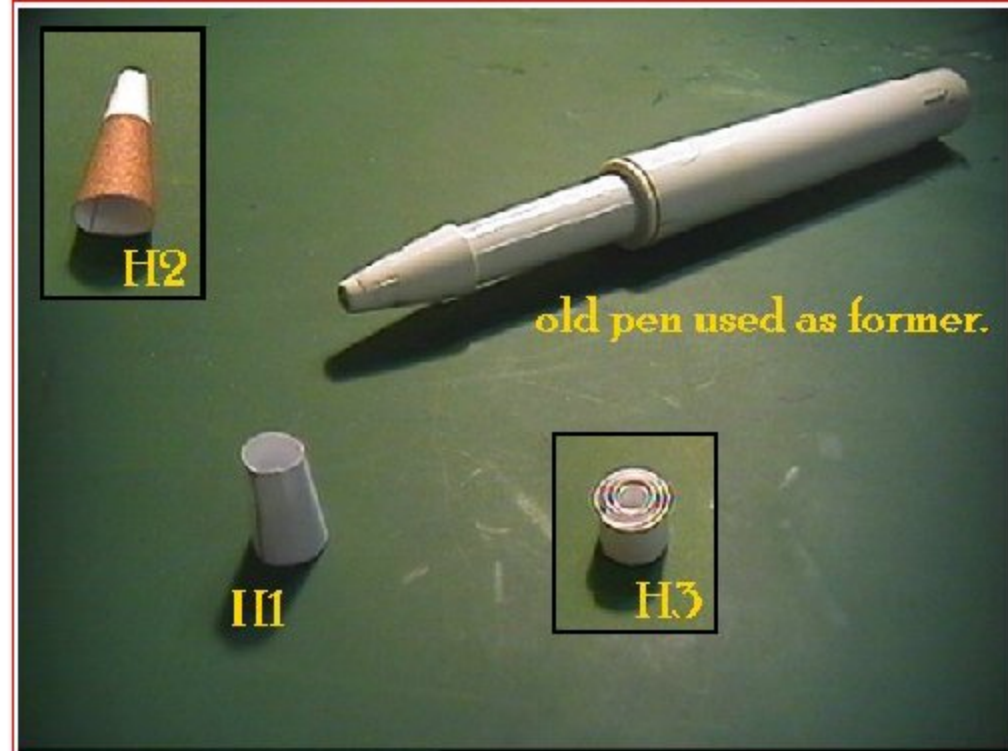




Dish assembly  
part 2

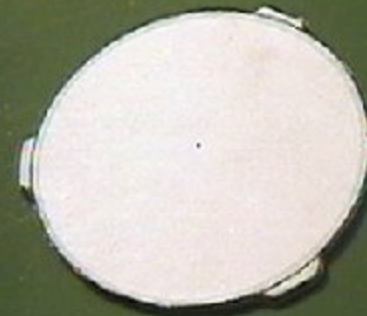


# High gain feed horn

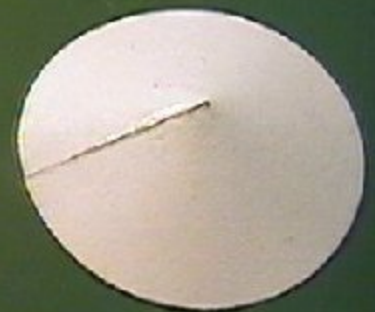




secondary  
mirror & low  
gain horn



DS9



DS11



DS10

impregnate with superglue

DS15 3x





