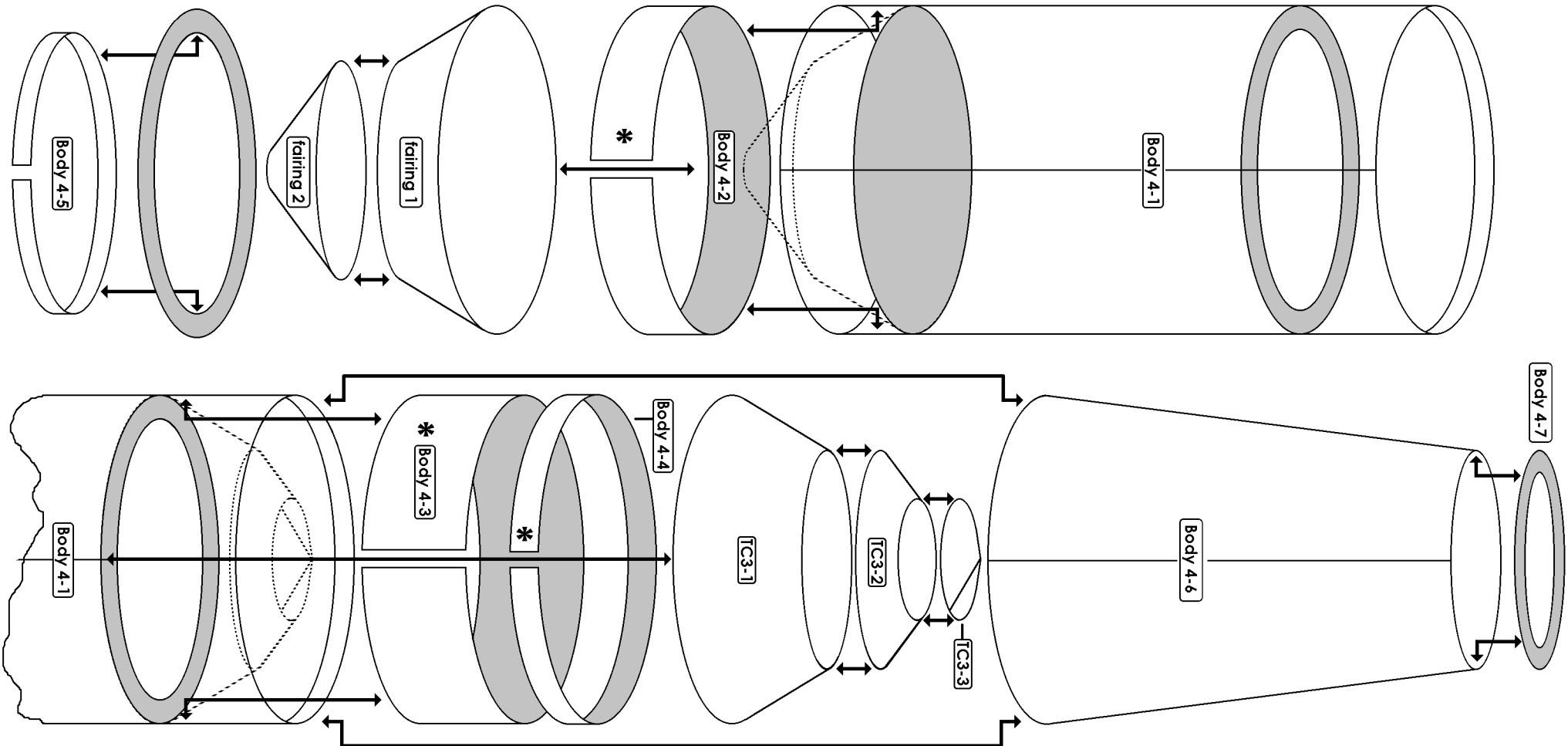


Saturn-1B

S-4B-200



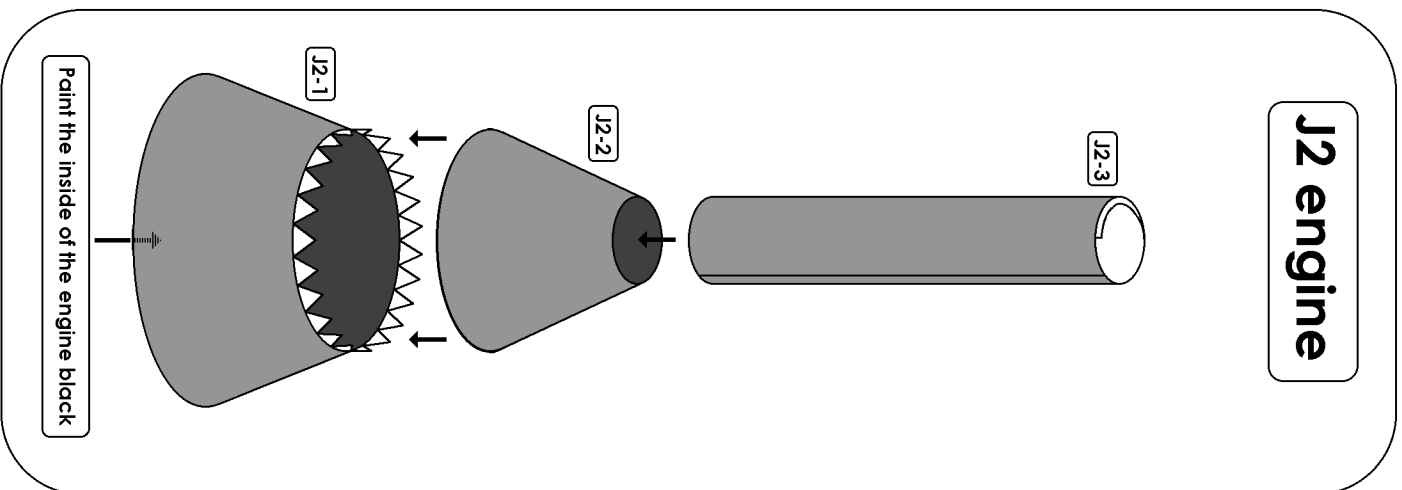
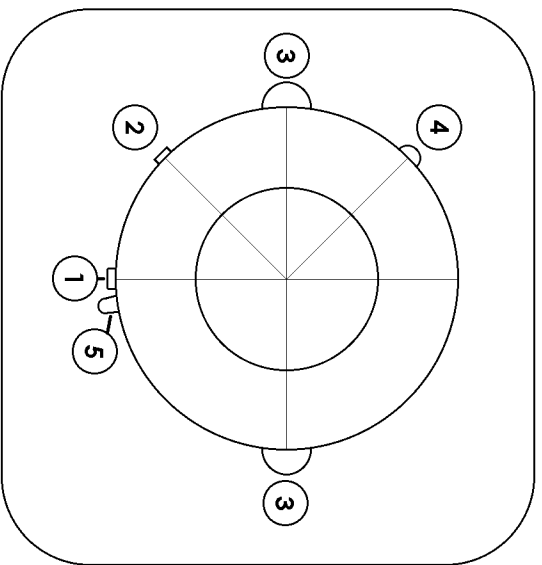
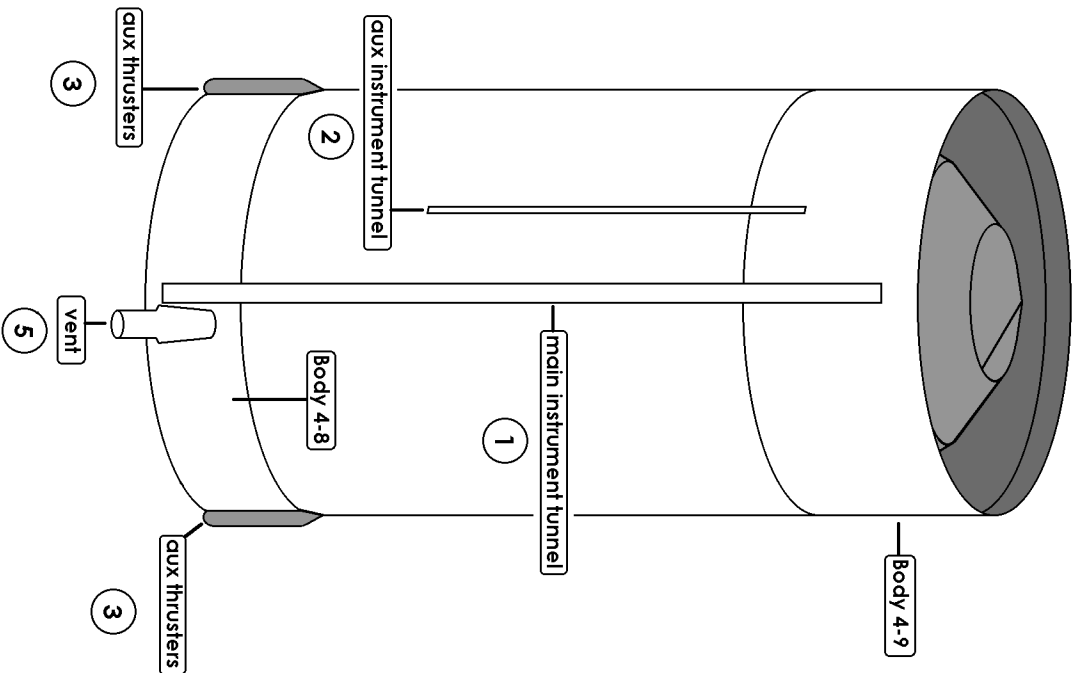
1 cm 1 inch

* First glue inside body-ring into place before gluing support-ring in to place.

When glueing lower inside body-ring into place leave a gap of ± 1 mm to accommodate lower support-ring with second-interstage adaptor

Saturn-1B

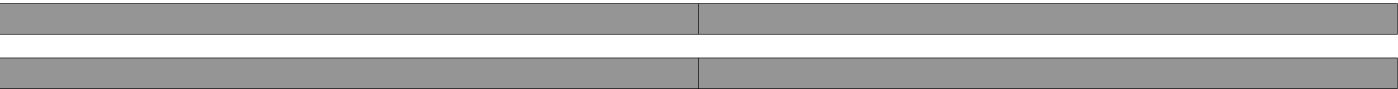
S-4B-200



1 cm

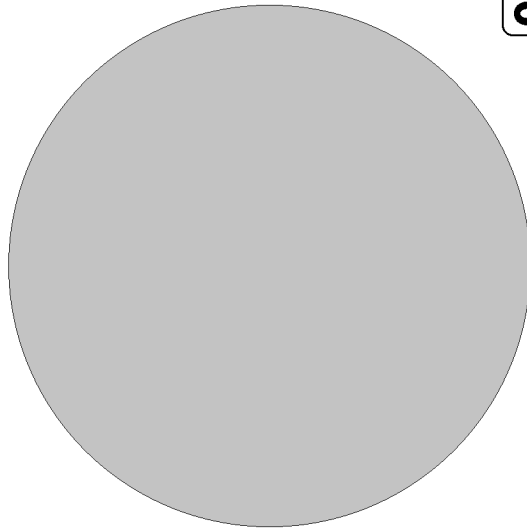
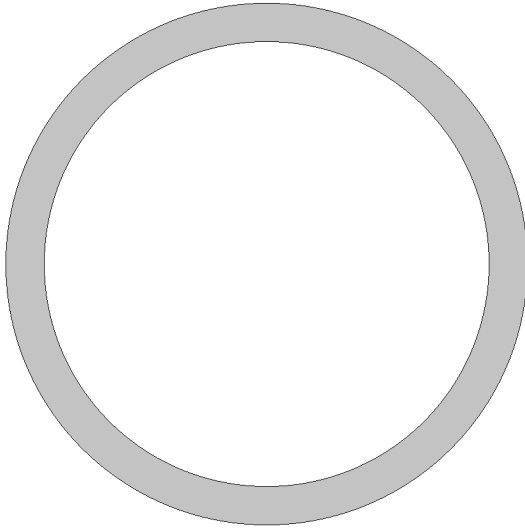
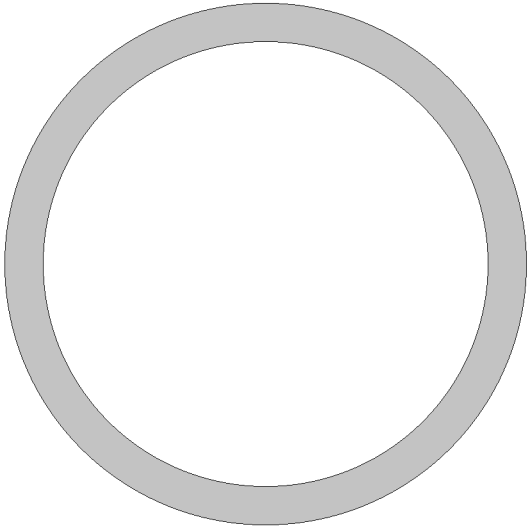
1 inch

Body 4-5



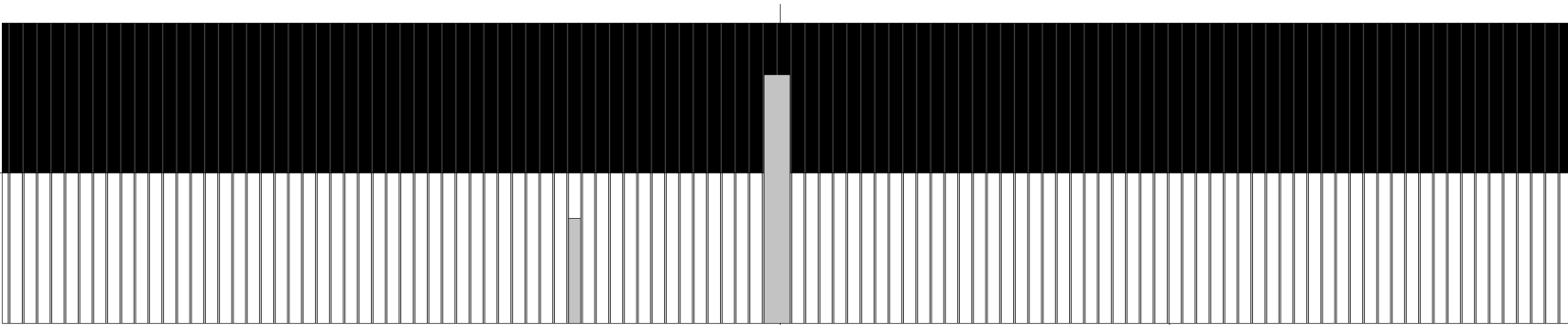
second-interstage adaptor

first glue interstage adaptor ring inside support ring with the colloring outside and then glue
second s.i.a.ring inside with the colloring inside.

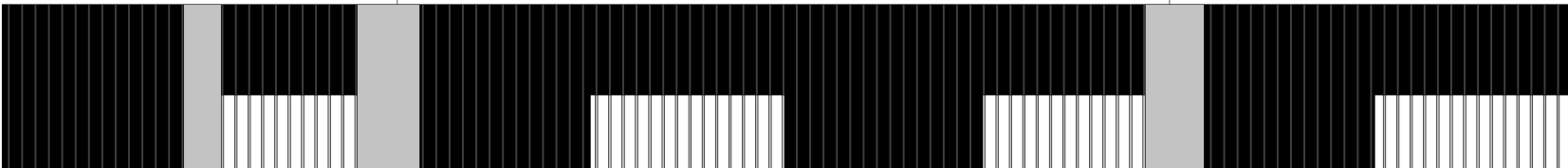


S-4B-200

Body 4-9



Body 4-8



Saturn-1B

U	U	U	U
S	S	S	S
A	A	A	A



Body 4-1

Body 4-2

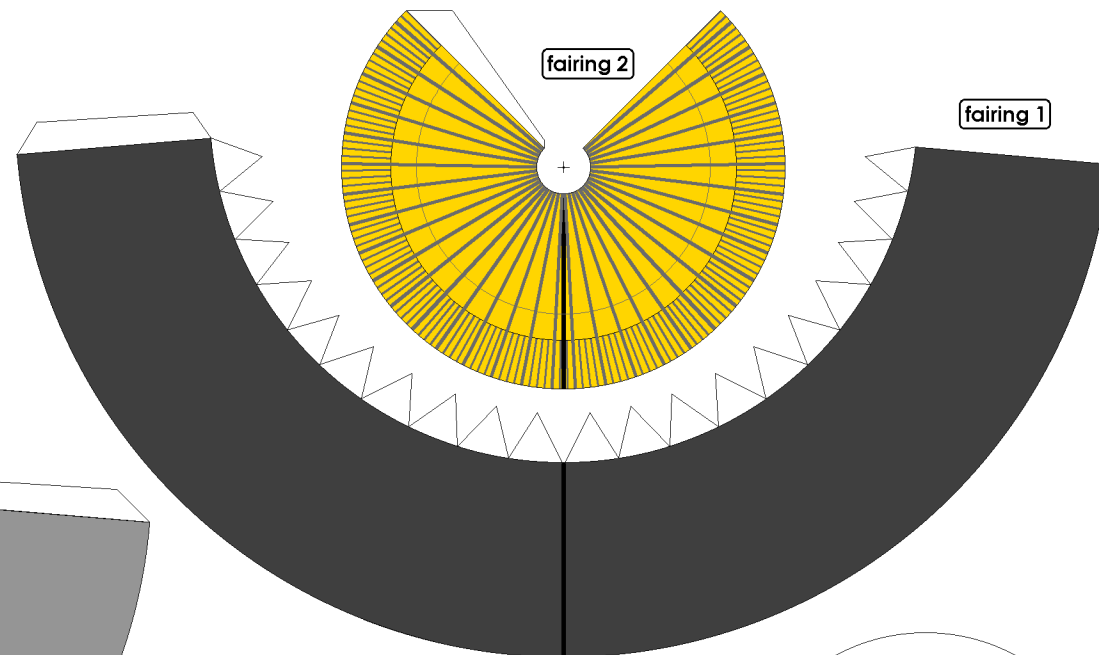
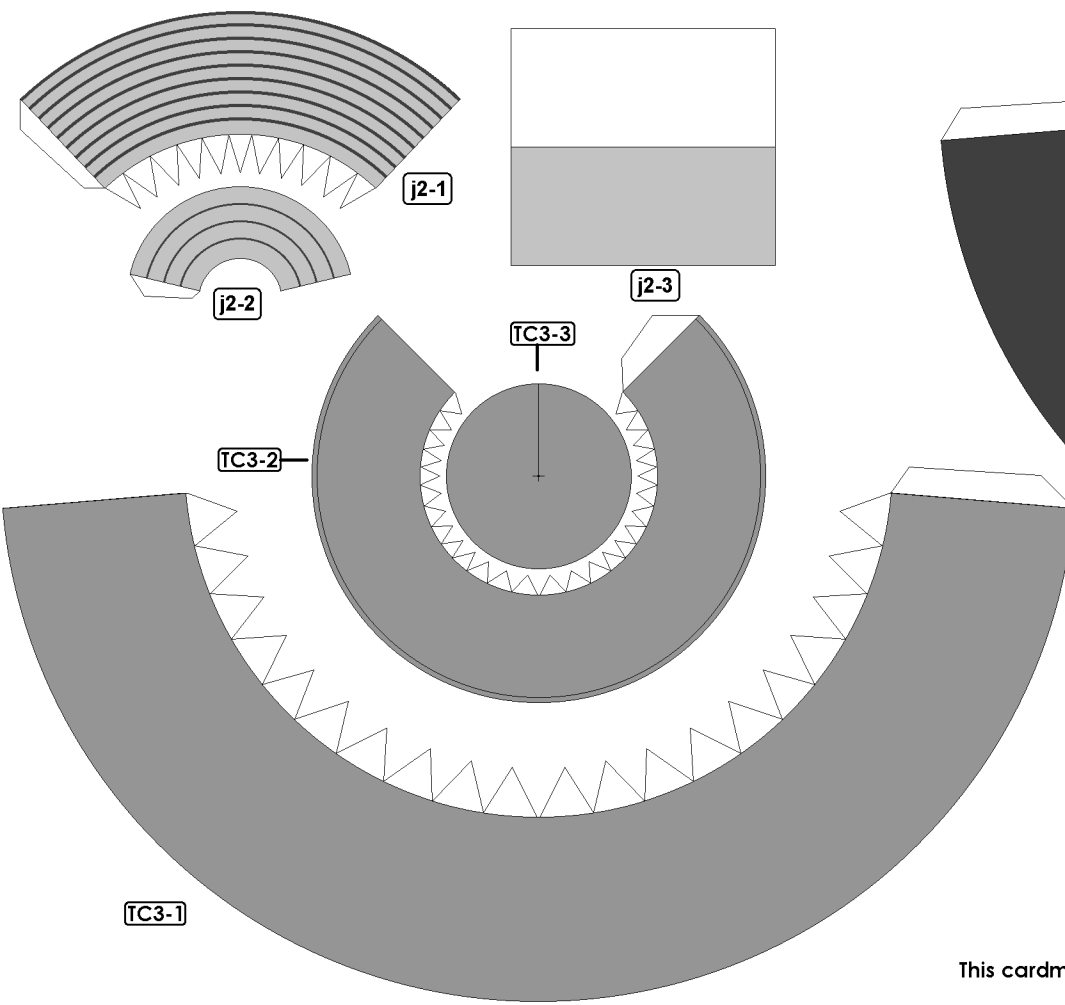
S-4B-200

Saturn-1B

Body 4-4



Body 4-3



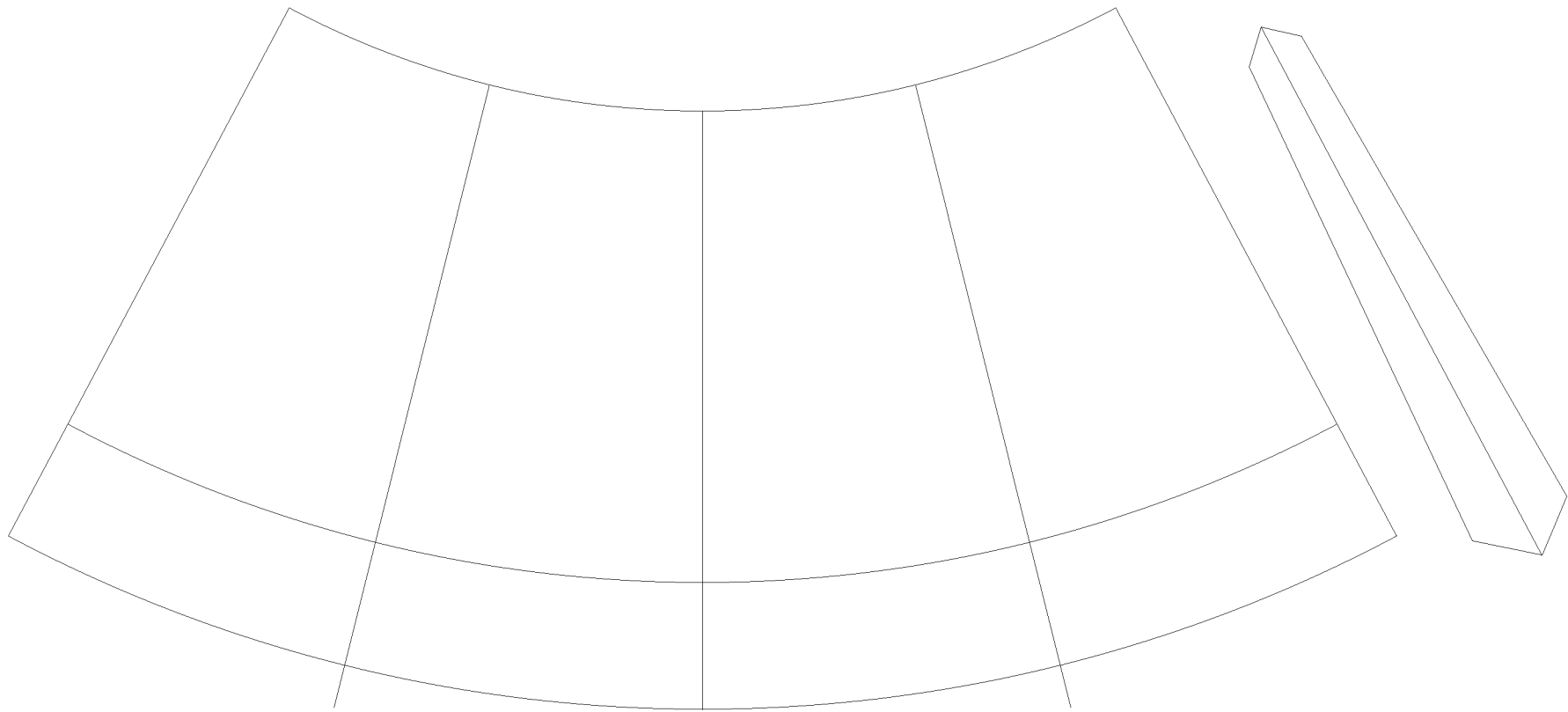
Saturn-IB

S-4B-200

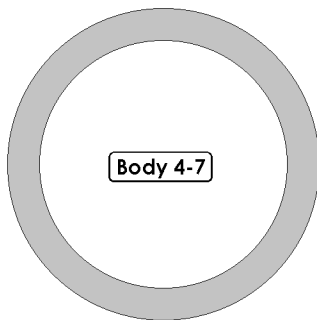


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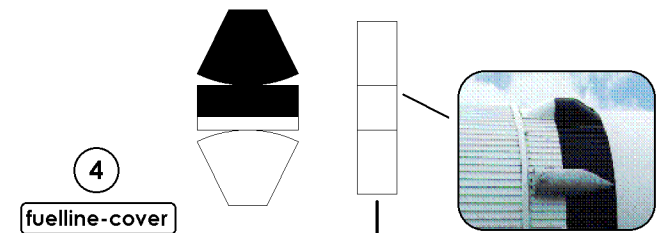
Body 4-6



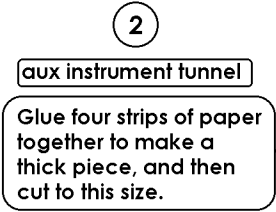
Body 4-7

S-4B-200

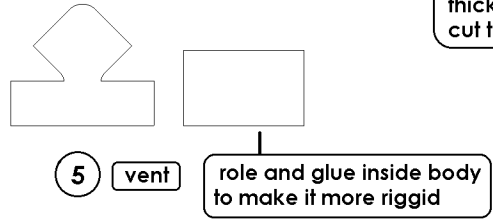
Saturn-1B



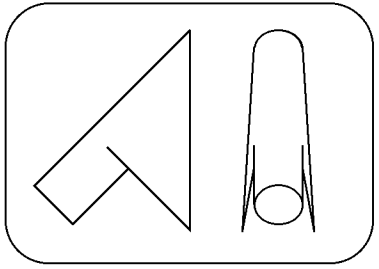
Glue to cardstock. make it longer than shown. Shape fuel-line-cover on a drill and then glue to the sides of the base. Flatten the ends to base and cut base to size.



Glue four strips of paper together to make a thick piece, and then cut to this size.



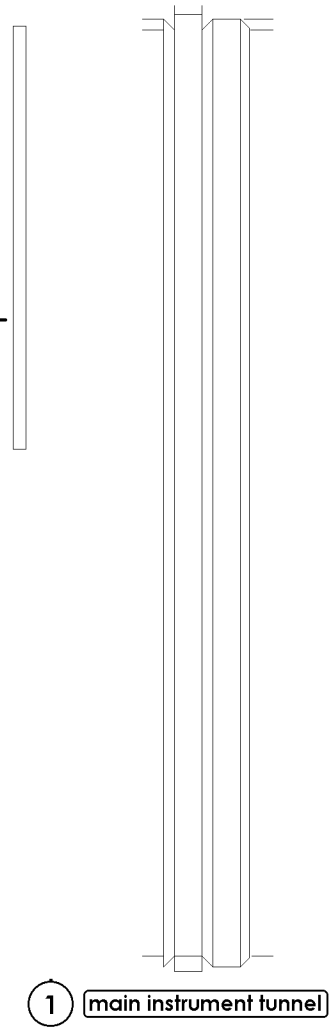
role and glue inside body to make it more rigid



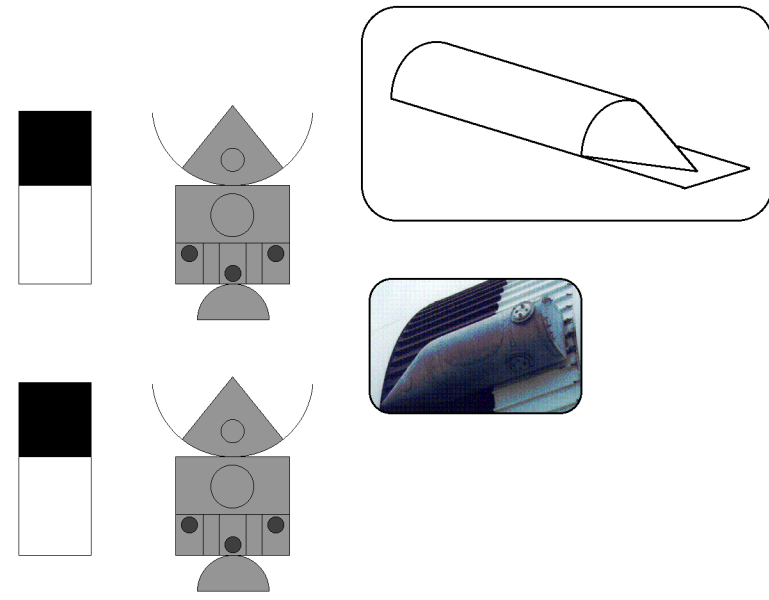
fuel-line



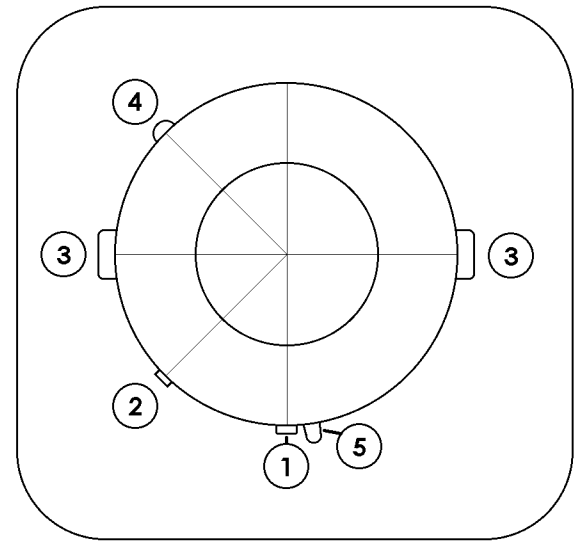
roll into a 4mm pipe. fit and cut to size and glue onto the enginefearing on the black stripe



main instrument tunnel



aux thrusters



Saturn-1B
S-4B-200